

# TOSHIBA MACHINE

NEW MACHINE LIMITED WARRANTY – HYDRAULIC INJECTION MOLDING MACHINES

## NEW MACHINE LIMITED WARRANTY (United States)

HYDRAULIC INJECTION MOLDING MACHINES



### BASIC WARRANTY

- Toshiba Machine Manufactured Parts.....48 Months
- Printed Circuit Boards.....36 Months
- Material Processing Screw Barrel and Non-Return Valve.....12 Months
- Hydraulic Components.....12 Months
- Repair Labor Including Travel Expenses.....12 Months
- Non-Toshiba Manufactured Parts.....12 Months
- Barrel Heater Bands.....12 Months

### WARRANTOR

- Toshiba Machine Co., America

### WARRANTY BEGINS

- The warranty period begins on the date of “Start-Up” or 60 days from invoice, whichever occurs first.

### BASIC COVERAGE

- This warranty covers any repair or replacement of parts which becomes necessary due to a defect in materials and workmanship under normal use except those items listed under “What is not covered”.

Please refer to the Toshiba Machine Co., America terms and conditions of sale. The Toshiba Machine Co., America terms and conditions of sale are incorporated herein by reference. Effective date: This warranty applies to all machines ordered and shipping in North America from June 2006 and is subject to change without notice.

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Coverage applies as follows to specific components within the New Machine Limited Warranty.

### Printed Circuit Boards

- Toshiba Machine printed circuit boards are warranted for a period of thirty-six (36) months against failure due to defects in material and workmanship.
- Boards that fail after the warranty period can be returned for exchange of up to 50% of current price providing the returned board is repairable

### Screw, Barrel & Non-Return Valve

- Material processing screw, barrel non-return valve are warranted for a period of twelve (12) months against defects in material and workmanship, but are specifically not covered for damage resulting from wear, corrosion or cold start-up

### Non Toshiba Manufactured Parts

- Hydraulic valves, pumps, motors, hoses and tubing are warranted for a period of twelve (12) months against defects in material and workmanship. Hydraulic filters are not covered.

### Heater Bands

- Material barrel heater bands are warranted for a period of twelve (12) months, but the nozzle band and thermocouple are not warranted

### Parts Shipment

- Warranted parts are shipped prepaid for "Next Day Delivery" however, delivery time is guaranteed only by the carrier.

## WHAT IS NOT COVERED BY THE NEW LIMITED WARRANTY.

### Factors Beyond the Manufacturer's Control

- Repairs and adjustments required as a result of misuse, negligence, modification, alteration, tampering, disconnection, improper adjustments or repairs, accidents, and use of add-on parts or materials
- Damage of Surface, corrosion resulting from acidic atmosphere

### Lack of Maintenance

- Repairs and adjustments caused by improper maintenance, lack of required maintenance, or the use of fluids other than the fluids specified in the Owner's Manual.

### Normal Noise or Deterioration

- Normal noise, vibration, wear, tear, or deterioration such as discoloration, scratching, or rusting of bare metal

### Wear of Screw, Barrel and Non-Return Valve

- Screws, barrels, or non-return valves that have been damaged by glass, mineral or other fillers or corrosive materials
- Screw or non-return valves that have been damaged by rotating the screw with insufficiently melted materials (cold start-up) or with an empty Barrel

### Damage by Trucking or Rigging Company

- Damage by trucking or rigging company during shipping or installation. It is the responsibility of purchaser to inspect the machine upon receipt and report any damage to trucking company or rigger. Toshiba Machine is not liable for insurance deductible.

### Consequential or Incidental Damages

- Plant down time, lost profits, lawsuits by third parties and other types of consequential or incidental damages are not covered by any warranty.